



OMNETICS
CONNECTOR CORPORATION

White Paper
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MINIATURE SENSOR INTERCONNECTIONS FOR RUGGED APPLICATIONS



Sensor systems are becoming a primary data source on highly portable electronic technologies employed in potentially extreme environmental conditions and must be small, lightweight and rugged. The interconnection networks within those systems have evolved by using micro and nano-sized interconnection techniques.

New device technologies and chip developments have greatly extended the opportunities to use multiple sensors within one coordinated interface network. They detect, process data and support communications from module to module such as those working together on Net Warrior and Future Soldier applications. These also interface with mounted and upon unmanned roving vehicles within the battlefield. Further extensions of this technology are exhibited in new electro-optic sensors and in on-board controls for unmanned aerial vehicles. Recent additions, as well, are now being integrated into new ballistic devices for both remote and self-guidance control. Sensors are employed and perform superbly on satellite systems. We also see new sensors in many neural modulation devices, such as new cochlear hearing and pain modulation in our medical industry.

Sensor device applications have expanded world from daily activities to those being operated remotely in deep space. Our military, the automotive and aircraft industry has helped sustain growth in sensing options and methods. We have nano-sized connectors designed for rugged low-profile currently functioning on sensor systems on the Mars Rover. The "Curiosity" weather sensors detect and deliver air temperature, ground temperature and report atmosphere humidity on the planet that is streamed back to monitors on earth.

Optical systems evolved from the light-meters and sensors of yesterday, but are now made with photon chip collectors that can include multi-spectral and hyper-spectral collectors and imaging. They collect multiple wave-length bands of light and combine them into an over laced image. This method is also providing wider ranges of infrared radiation detection used for tracking defense related devices such as onboard the missiles in flight and onboard the MQ-4C Triton broad area maritime surveillance system (BAMS). LIDAR (light imaging and detection) systems on

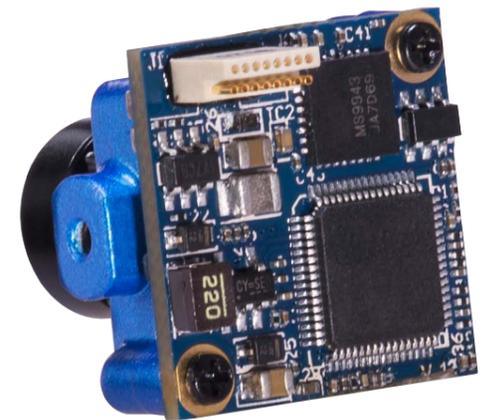
planes and orbiting satellites have extended the older RADAR systems as they can see down through atmospheric and ground cover to offer geophysical mapping and control systems beyond GPS.

Hand launched drone and UAVs are being extended from personal to military and onto commercial surveillance data collection. UAVs provide an improved value in surveillance, and offer close control for monitoring wide-area moving target indicators (MTIs), ground targets, and airborne early warning (AEW) radar surveillance in support of theater missile to ground defense. The usual aircraft sensors for altitude, GPS positioning and guidance, and aileron control, the sensors must be small, lightweight and rugged enough to function continuously during constant vibration and thermal changes. Often times they are squeezed into unique shapes and tiny spaces to support minimum size and weight needed for hand launch and or to be small enough to avoid visual detection from the ground.

Dismounted warriors remain in constant contact with battlefield control centers through use of new "Future Soldier" worn sensors (NVESD), night vision and electronic directorate systems to report and track field data. The helmets have been redesigned to feature two visors (splinter proof and bullet-proof) as well as helmet-mounted displays (HMD) capable of displaying information from a low level TV camera mounted on the back of the helmet. Black Diamond's APEX is a modular, wearable system which consists of a controller for both power and data distribution, a tablet computer, as well as a number of IP68 cabling options specifically designed to connect to other devices commonly used in the field. Designers of the APEX (advanced prototyping and experimentation) system required rugged, mission critical miniature cables and connectors to provide the interconnect solutions for a number of peripheral cables as well as the main power cable.

The military's mounted robotics are used in remote battle situations to analyze, predict, report, and deliver a wide array of information. Front line and perimeter IED detection robots carry pack loads and remote ground ammunition-firing systems. Qinetiq's Talon rover is for instance transported to battlefronts and operates in adverse weather and terrain. This robot delivers customized electronic equipment that allows behind-the-front control and delivers rapidly even in very rugged conditions. Remote vision is sent to command centers to activate firing of weapons mounted on the rovers.

Robotic devices, machinery and exoskeletons have found their way out to the "End-Of-Arm" (EOA) in many instruments to significantly enhance touching, and handling previously difficult functions. Electronic designers are moving computer chips and sensors out to the extremities of the robotic arm that is used for pick-and-placement of minute sizes and somewhat fragile items. With the use of optical sensing equipment, the newer industrial machines can do multiple manufacturing steps that were previously relegated to hand assembly done under microscopes. Sensors detect pressure and can control mechanized pick and



Vertical Mount Nano Connector On Camera

squeeze motions of delicate items without damage. Our armies are adding similar technology in the form of exoskeletons that can improve the current physical capabilities of a warfighter, allowing him to run faster, lift heavier objects and relieve personal strain when needed. Industrial robotics are using sensors to offer machine-learning and sharing that to automated assembly lines.

Satellite sensors help control position and direction of the satellite itself, as well as scan, collect and measure data from optical and chemical information to a range of radio and infrared frequencies. On-board star trackers photograph and map positions of various stars to help maintain the attitude in relation to its own geostationary orbit. Research satellites traveling to far-away places also use the star-tracker mapping and reference data for navigation. These devices and interconnection systems are potentially vulnerable to light and radiation interference in addition to constant shock and vibration during travel.

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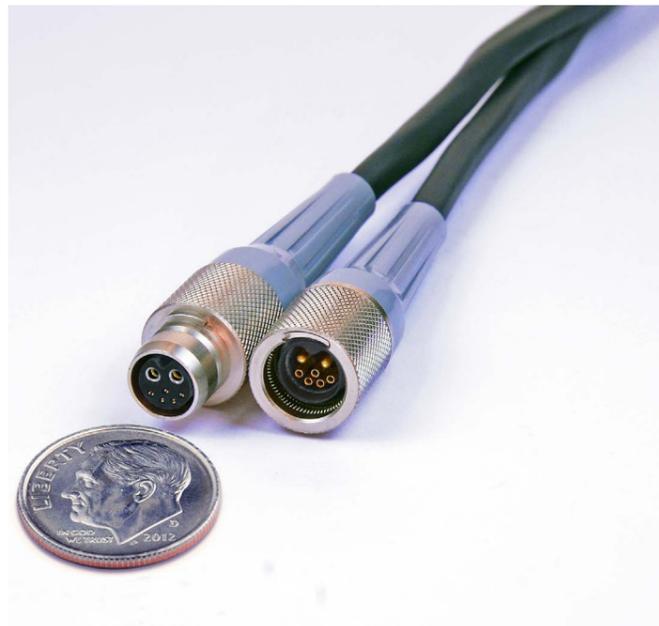
Omnetics' Nano-D Connectors

Cube Satellites have a standardized mass and weight that control much of the design. Fortunately, new sensor chips are not only small, but very lightweight and can be mounted onto circuit boards and even on flexible interconnect cable directly. Stacked designs allow for multiple Cube Sats to combine acquisition of from observation and astronomical to include biochemical, distances to objects and even potential collision avoidance functions. Basic function requires sensors for altitude, radiation and solar position in relation to earth orbit within a releasable module. Routing data from module to module must be minute and rugged as well as maintain high signal integrity in such an exposed environment.

Interconnection systems in sensor applications often depend upon miniature connectors and wiring running out to and from the equipment segments. As the robotic devices evolve to more delicate and sensitive capabilities we are including wiring systems to the machinery. Cable and connectors used must be extremely small and lightweight while maintaining extreme ruggedness. One solution includes the use of the Metal-Nano-D connector.

The connectors are built to meet Military Specifications @ .025" pitch and survive a range of ruggedness and performance tests useful in automated machinery. Board mounted versions mate up with pre-wired connector/cables for instrument wiring. Temperature ranges can exceed +200°C and locking screws or latches hold things together during machine operation.

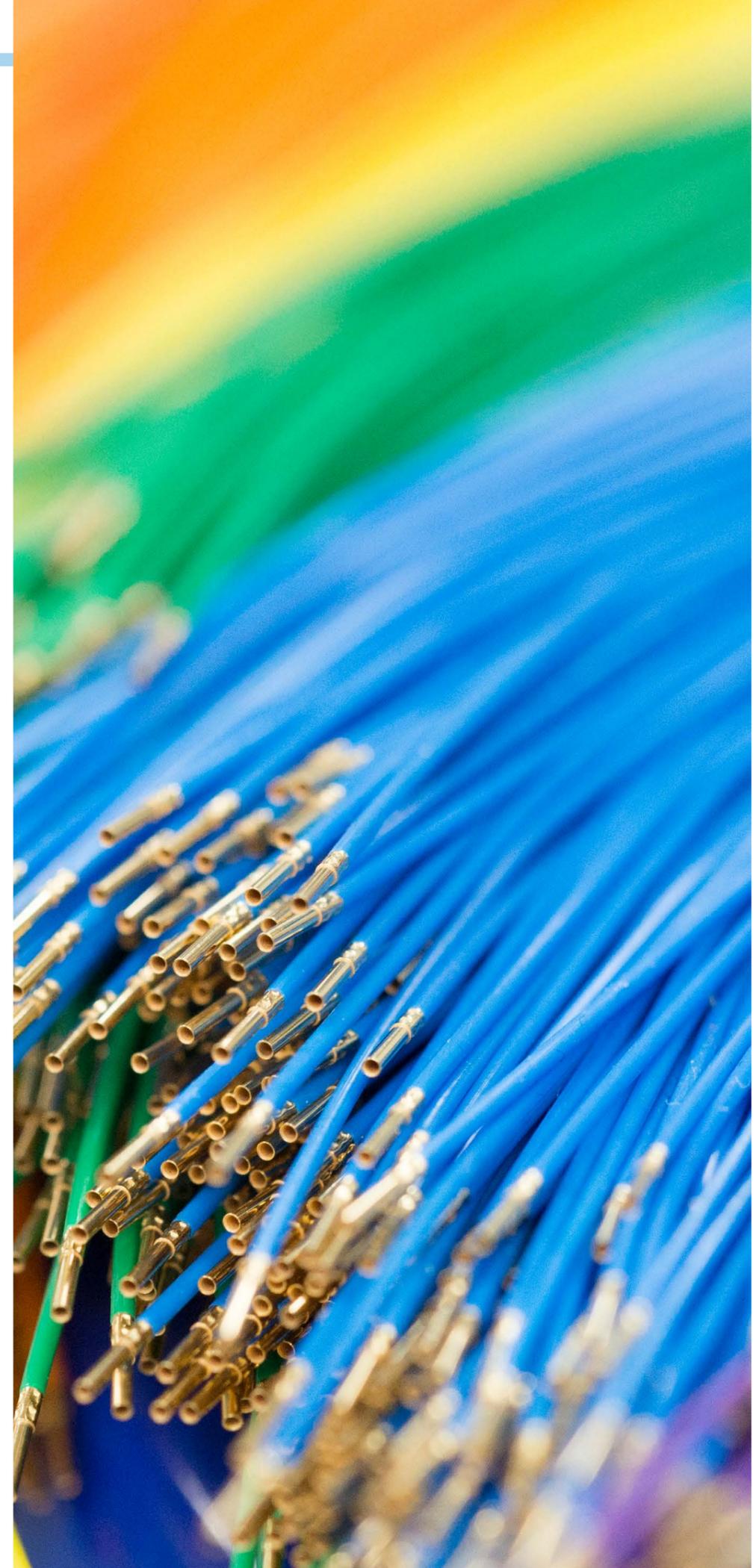
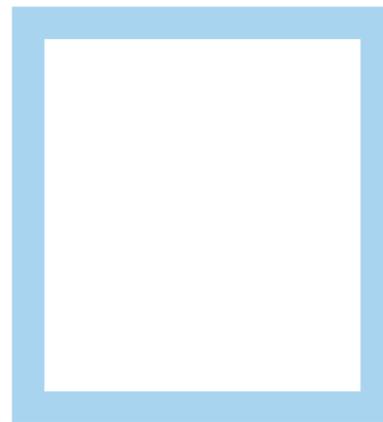
New equipment most often includes new devices and perform unique functions. This process of configuring connectors to application-specific begins with a review of the equipment to which the connectors will be applied. Standard and COTs connectors can be considered and analyzed to find a close fit to the new application. During early stages of design, COTs connectors can be used in prototype circuits, which can save time and cost of development. There are significant advantages when the COTs, or even small changes to the COTs connectors, will suffice. Connectors with previous military-quality materials and processes can shorten the design cycle time and give early expectations of lifespan and performance. When changes in



Omnetics' Circular Connectors



Omnetics' Mixed Signals Miniature Connectors



shape or size are required, a solid model of the new design can be quickly completed by the connector supplier and sent to the system design team. This can begin an online work session that also helps to get the design right early in the process. After design completion, connector fabrication can be transferred directly to smart tooling machines.

Planning sensor cabling and interconnection routing significantly helps in design of the whole system. Again, size, weight, insulation, shielding and even flexibility can be critical and or a problem, if not planned ahead of time.

Signal and power the cable as signal speeds increase can be very critical. Higher speed differential signal processing pushes the limits of standard cables in our industry. Signal length, attenuation, and skew of differential signals must all be planned, prescribed, and attended to in the cable design.

In the past, we planned for the resistance and potential crosstalk of signals within a cable. One must prepare for high-speed different electron propagation delays between signal lines that can cause skew, and plan for inductive reactance, as well as learn new ways to prepare and test the cable before it is attached to the connector. Some methods are evolving by use of TDR (time delay reflection) instruments or by sending complete signals down the new cable and reviewing eye diagrams that exhibit noise, jitter, and skew of the signal as it actually runs through the cable.

Final electrical and mechanical testing can assure good performance of the completely assembled connector to the cable harness. Field-proof

testing and certification will require building enough of the products to run the group through combinations of mechanical, environmental, and signal integrity performance.

Many standard designs are off-the-shelf at reasonable costs. Nano-sized industrial interconnect systems are helping the explosion of sensor use from satellites to home based devices. High reliability pin and socket systems using spring beryllium copper or twisted steel to retain constant contact. In addition, the pin/socket set must be plated with nickel and then gold to help retain contact reliability over long exposures. Test specifications are defined to qualify and insure reliable performance. Many applications will require metal back shells and braided metal shielding over the cable to prevent both damage and EMI (electromagnetic interference shielding). As digital signals operate at lower voltages and as speeds increase we can squeeze more electronics into tighter spaces. Preplanned sensor design and interconnection routing has become critical. Application design support is available on line directly from your connector design supplier. The Fast Turn-Design team at Omnetics can share solid models and change size, shape and connection routing on the fly to save time and money in your next sensor circuit.

For more information, please contact us.

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Metal Backshell And Braided Metal Shielding

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